

# EASYCUT

FOR CUTTING APPLICATIONS



INDUSTRY  
**4.0**

FOR CUTTING  
APPLICATIONS

The new generation of controls has adopted the touch screen as best solution for an intuitive and interactive programming. EASYCUT use a modern wide screen LCD with an accurate capacitive touch panel.

## Simple and efficient

EASYCUT includes a simple way to programming cutting through a table that requires few data. EASYCUT offers a wide screen solution for both SWING SHEARS and for ADJUSTABLE RACK ANGLE SHEARS.

## Advanced options

EASYCUT offers also advanced options to interface sheet supports and mothorized feeding systems.

## Features

- **INDUSTRY 4.0 READY**  
**Production management and scheduling**
- Back gauge support
- Front supports through programmable machine functions
- Cutting Length and Angle through potentiometer
- Pilot Blade GAP
- Back gauge programmable retract
- Cuttings time table support
- Materials database with cutting data
- Front axes support for automatic feeding
- TeamViewer for Remote assistance
- Linux OS





### Technical specification

|                   |   |
|-------------------|---|
| <b>CPU card</b>   | ITX module, low power consumption, Quad Core Intel 2.3GHz |
| <b>RAM</b>        | DDR3 4Gb  |
| <b>Supply</b>     | 24Vdc   |
| <b>Monitor</b>    | Colours LCD TFT, Capacitive Touch-screen                  |
| <b>Hard Disk</b>  | eMMC 32Gb   |
| <b>USB</b>        | 4 ports 3.0   |
| <b>Net Card</b>   | 2 Gigabit Ethernet RJ-45                                  |
| <b>Power</b>      | 20W (0.8A - 24Vdc)  |
| <b>Dimensions</b> | 320x260x60 mm   |
| <b>Weight</b>     | 3 Kg  |

## EASYCUT PLC



**EASYCUT PLC** is the module that STEP Automation designed to interface and control all types of Shears. The modules are totally configurable and upgradeable by the numerical control by USB connection.

**EASYCUT PLC can drive until 3 axes** and is equipped with analog input for potentiometers connection and with analog output for axes and pressure valve controls. With its 12 I/O in combination with PLC functionality the module can optimally be configured to meet the most complicated control demands.

|                                      |   |
|--------------------------------------|---|
| <b>Serials</b>                       | N°1 USB, N°1 RS232, N°1 Canbus (until 1Mbaud)   |
| <b>Digital Inputs/Outputs</b>        | 12 digital inputs 24Vdc<br>12 digital outputs 24Vdc<br>(max 3A for groups of outputs 1,2-3,4-6,7-9,10-12) |
| <b>Encoders interface</b>            | 3 inputs for incremental encoders (+5Vdc)   |
| <b>Analogical Inputs/Outputs</b>     | 2 analog inputs ±10V<br>3 analog output ±10V to control 3 axes  |
| <b>Pressure / Auxiliary controls</b> | 2 analog outputs (0-10) V   |
| <b>Dimensions</b>                    | 270 mm (Height) x 35 x 100  |
| <b>Supply</b>                        | 24Vdc Power: 7,6 W (320mA)  |

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